



Blatnik Bridge Management Study

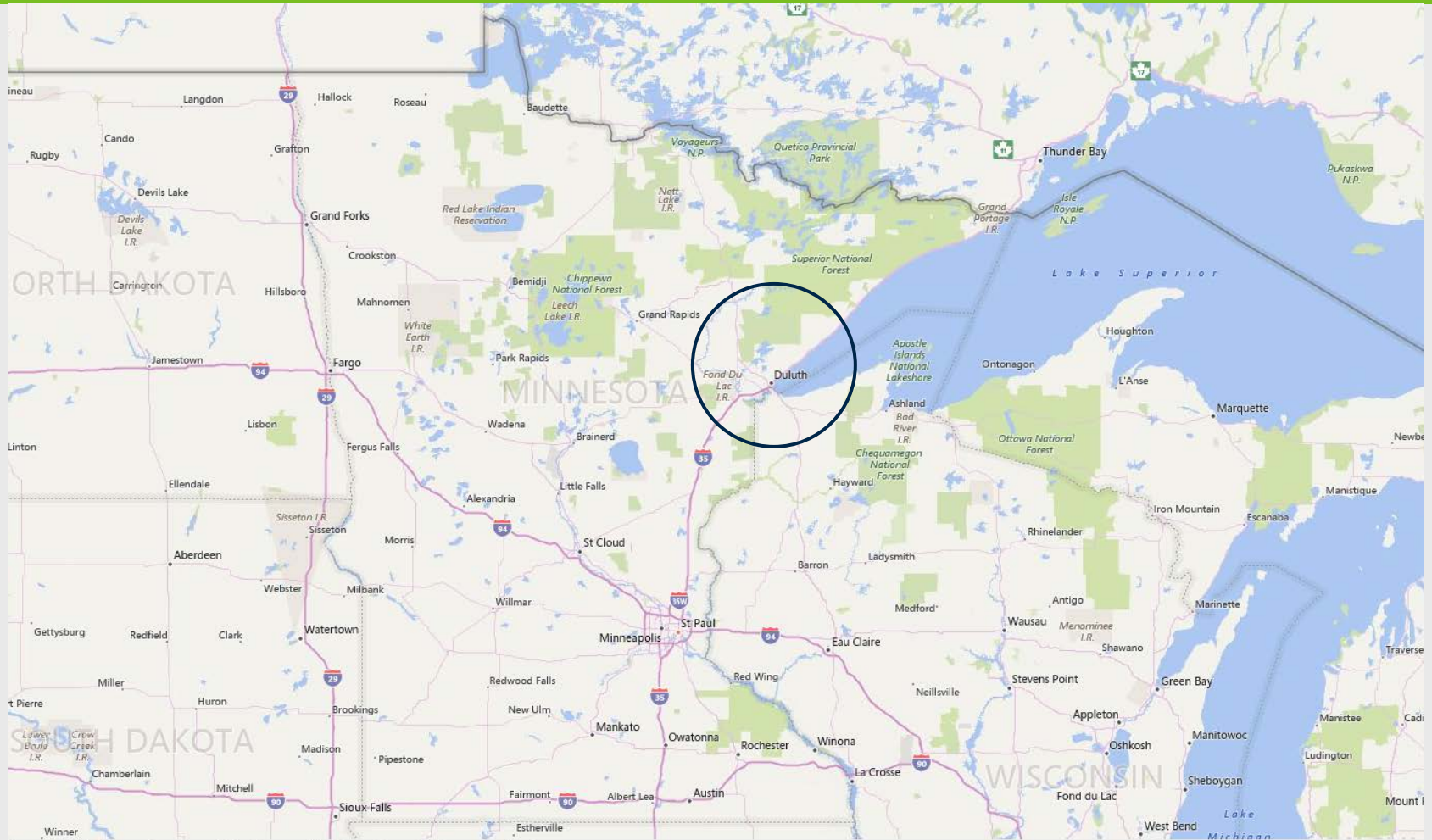
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April 26, 2017

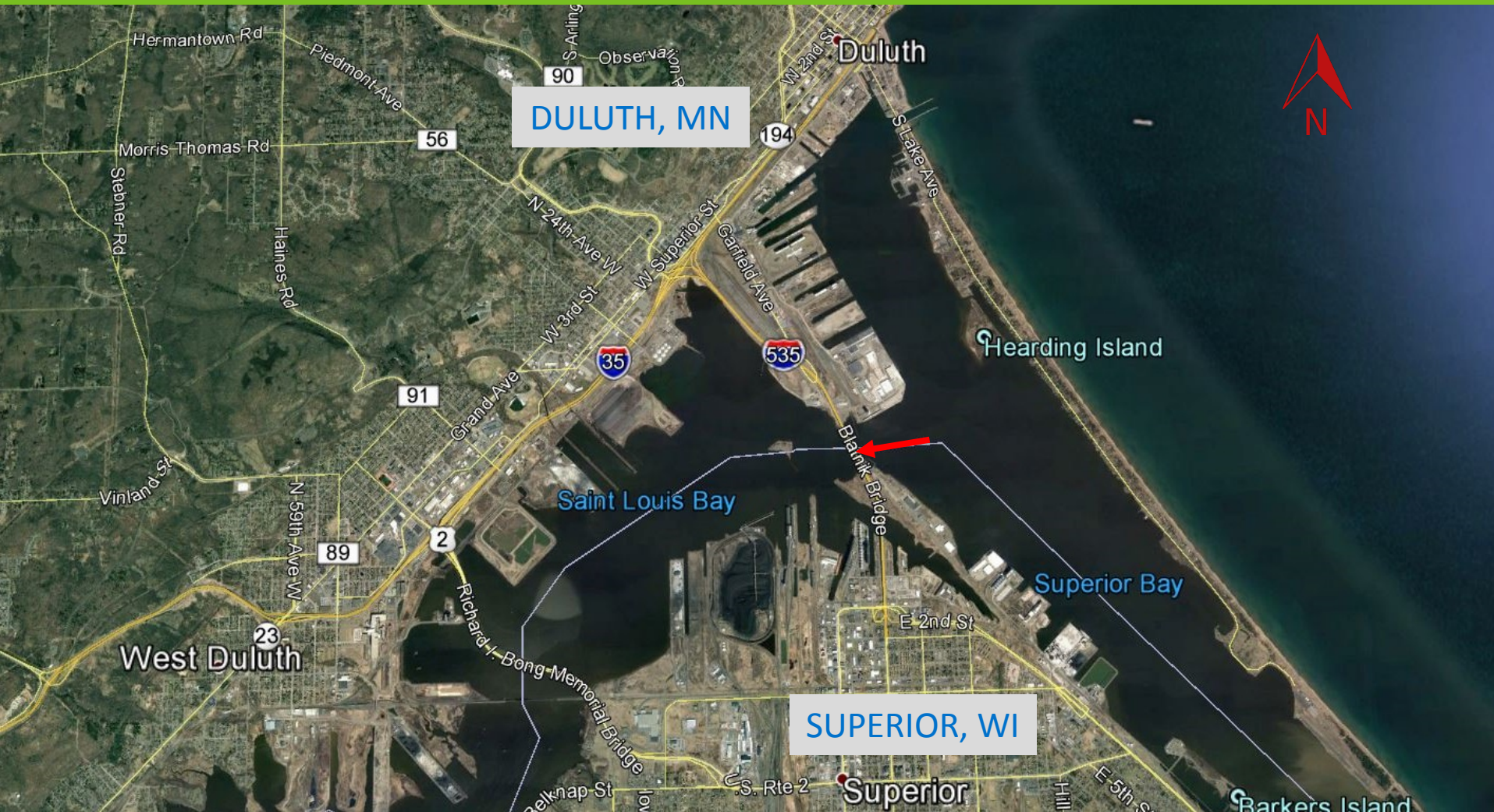


Blatnik Bridge Location



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Blatnik Bridge Location (Cont)



Blatnik Bridge Location (Cont)

- Connects Duluth, MN and Superior, WI
- Carries I 535 and US 53
- Crosses the St. Louis River
- Wisconsin end terminates downtown area (surface)
- Minnesota end terminates at interchange

Blatnik Bridge Location (Cont)

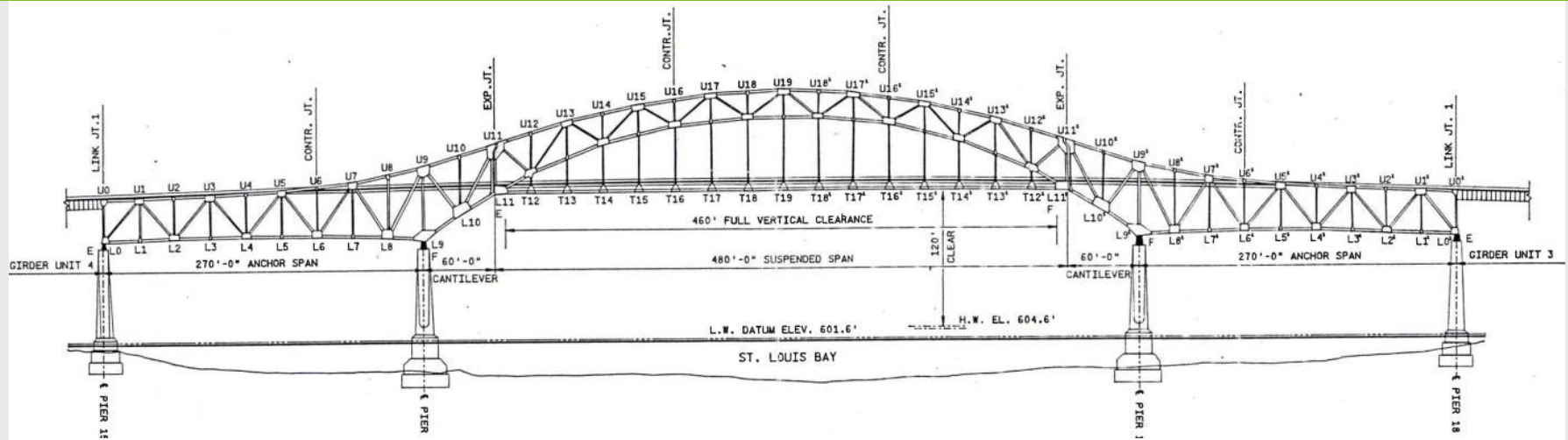


- Second longest bridge in Minnesota
- Duluth Port is largest on Great Lakes
 - 900 vessel visits & 35M short tons of cargo

Blatnik Bridge Description

- Carries 4 traffic lanes (2 in each direction)
- 33,900 vehicles a day (2013)
- 120 foot navigational clearance
- 52 spans with total length of 7,980 feet
- 49 approach spans - built-up and rolled multi-girders
- 58'-70' variable roadway width
- Pin and hanger assemblies in approach spans & truss

Blatnik Bridge Description (Cont)



- Two cantilevered deck trusses (270' each)
- One through arch truss – cable supported deck
- Main span length = 600 feet
- 9" Reinforced concrete deck & LS overlay
- Longitudinal and transverse PT in pier caps (widening)

Blatnik Bridge Description (Cont)



Blatnik Bridge History

- Construction began in 1958
- Opened to traffic in 1961 (\$15M)
- Approach span widening, new deck, lighting – 1993-1994
- Complete repaint – 1995-1998
- Steel repair and spot paint – 2008
- Suspender cable evaluation and replacement – 2010
- Structural repairs, exp joints and partial painting – 2012 (\$13M)
- Structural repairs – 2016 (\$2M)

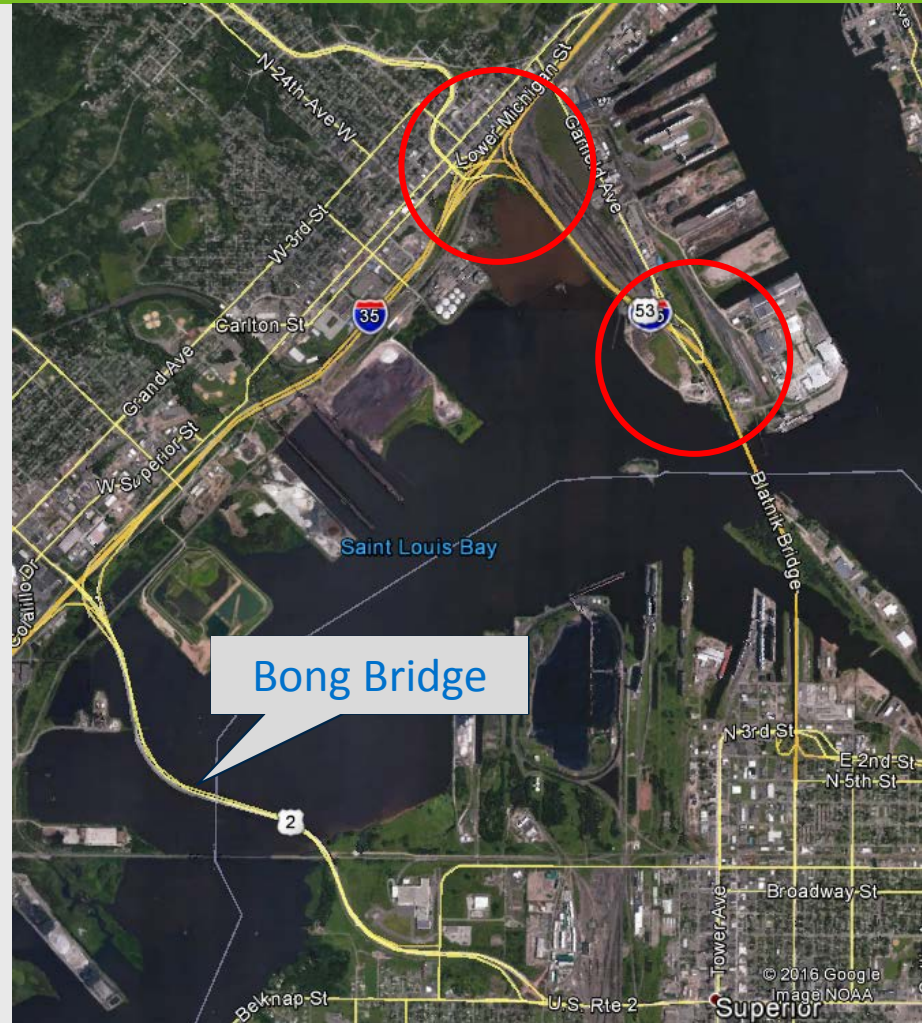
Reasons for the Study

- Significant deterioration developed in truss elements
- Actions required at increasing frequency
- Increased levels of road user delays
- Increasing projects leads to negative public perception
- MnDOT wanted more comprehensive strategy – options?
- Replacement will be expensive!



Future of the Area

- Duluth Port Authority expects shipping increase
- I 35/I 535/US 53 (TPI)
 - Permit restricted, structural issues, poor geometrics
 - 2019-24 / FASTLANE App?
- Bong Bridge (US 2)
 - Built mid-80's
 - Redeck 2031-35
- Blatnik 2030 +/-?



Study & Assumptions

- Study based upon additional 15 to 40 years of service
- Any replacement options must use same alignment
- Identified investments must maintain:
 - Better than structurally deficient state
 - Continue to allow Minnesota C permit loads (159K)
- Minimal service interruptions for study options
- Provide framework for other MN bridge studies

Study Goals

- Develop a series of strategies to maintain the crossing
- Identify actions and investments to support strategies
- Quantify the effects of traffic interruptions
- Identify and quantify risk factors
- Each strategy is evaluated by life cycle cost analysis
- Provide tool for MnDOT in future decision making
- Investigate option for truss-only replacement

Study Guidance

- Technical Advisory Committee
 - MnDOT
 - WisDOT
 - FHWA
 - Meet 10 times during development of study
 - Review and comment on deliverables
- Stakeholder Advisory Committee
 - Provide input on local Non-DOT related issues
 - Provide review comments on findings

Data Review

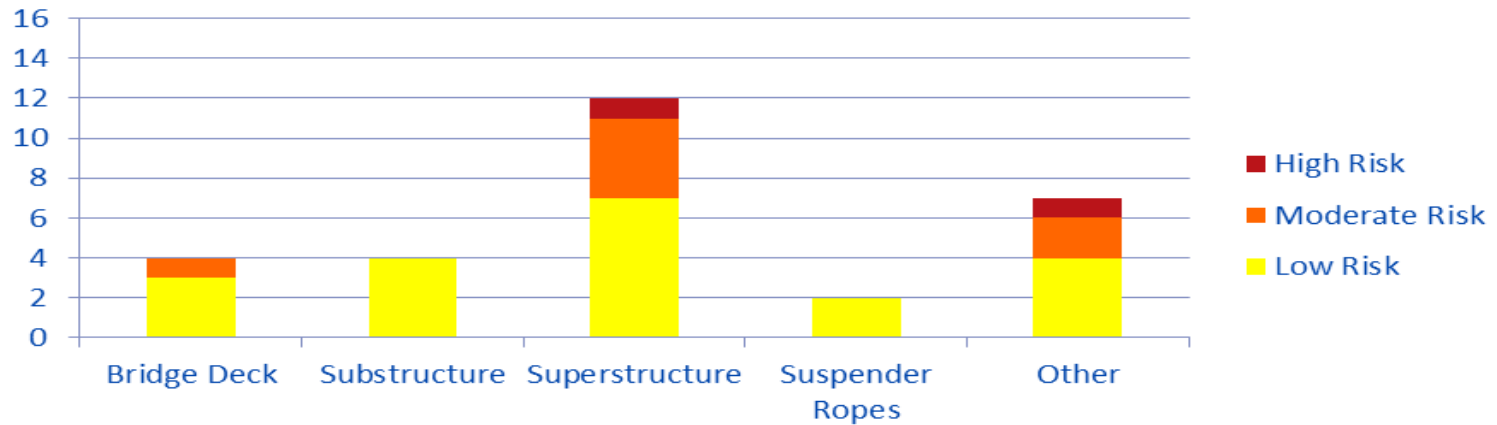
- Compile and archive existing bridge data
- Determine conditions only using existing data
 - Existing inspection reports (Routine, FC and UW)
 - Plans and specs – original, rehabilitations, and widening
 - Historical special investigations
- Identify information gaps in existing data
- Recommend actions to address information gaps
- Documentation provided in a technical memorandum

Risk Assessment

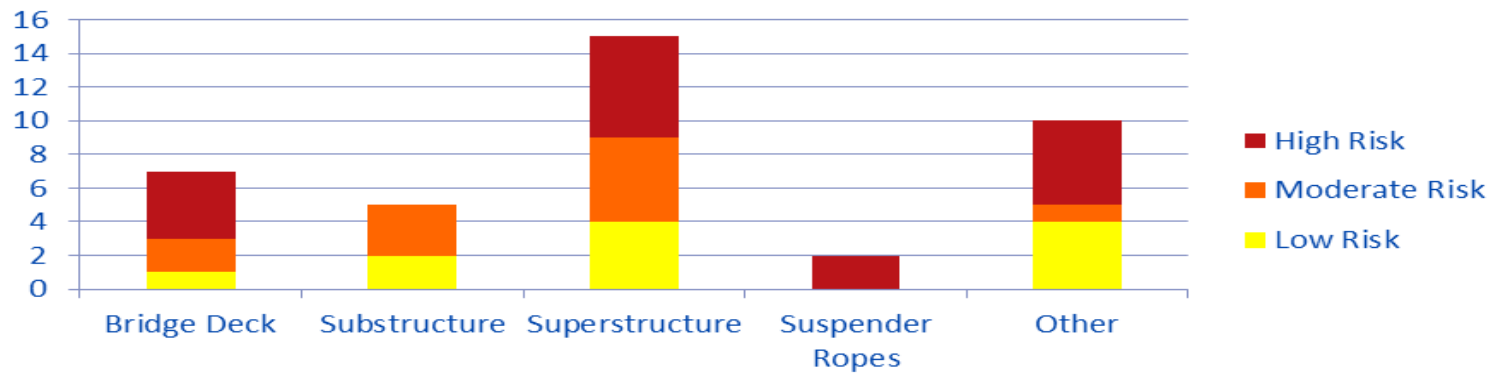
- Distributed questionnaire to collect risks
- MnDOT & WisDOT familiar with condition and actions
- Facilitated Risk workshop to collect risk magnitudes
- Additional risks considered from other stakeholders
- Risks classified per additional 15 to 40 year service life
- Results collected in a risk register and risk report

Risk Assessment (Cont)

Risk Impacts by Category - 15 Year



Risk Impacts by Category - 40 Year



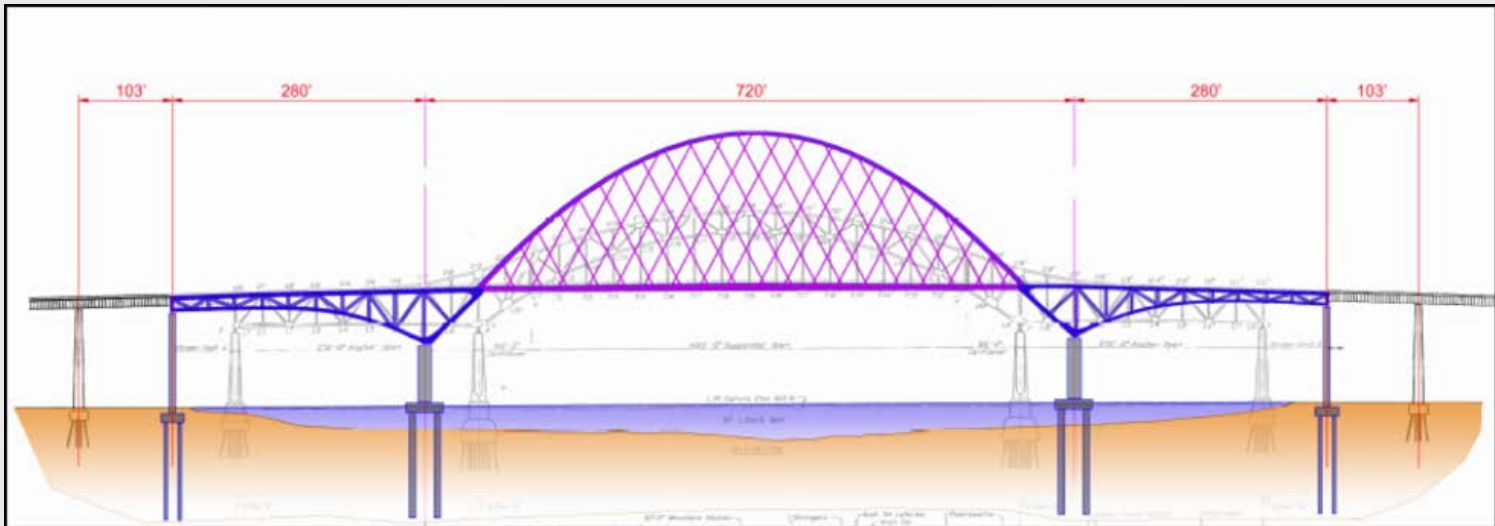
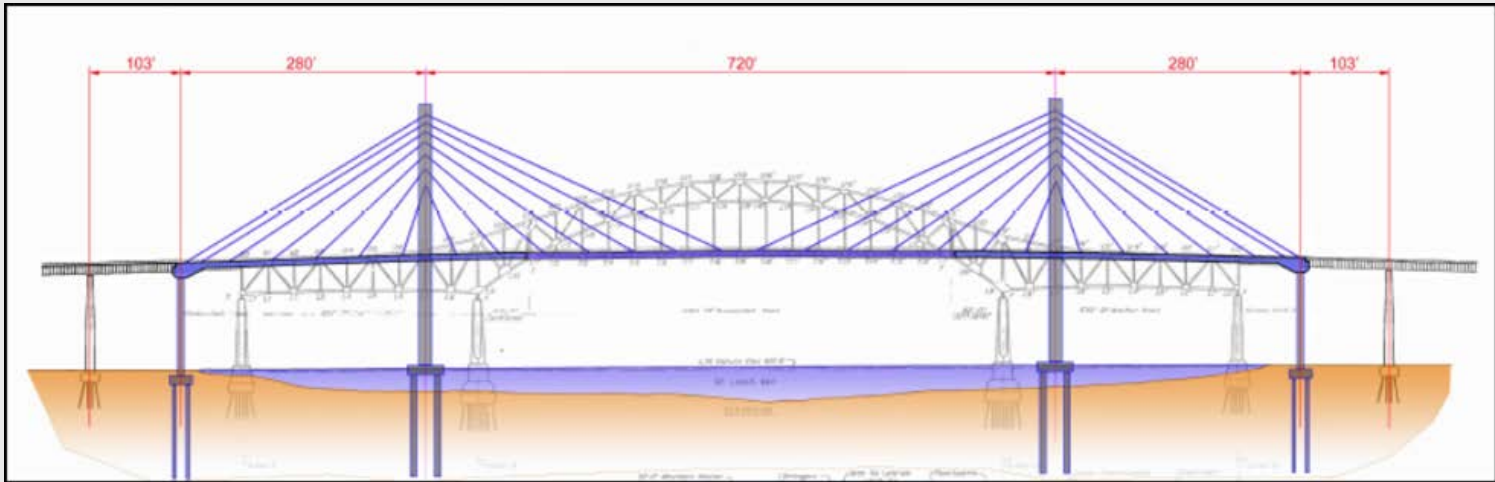
Develop Study Options

- Recommendations and associated costs
 - Maintenance recommendations
 - Rehabilitation recommendations
 - Replacement options
- Scenarios developed for 15 to 40 year service life
- Earliest major project date 15 years in future
- Project study limited to 40 years into future
- 100 Year service life used for bridge elements

Develop Study Options (Cont)

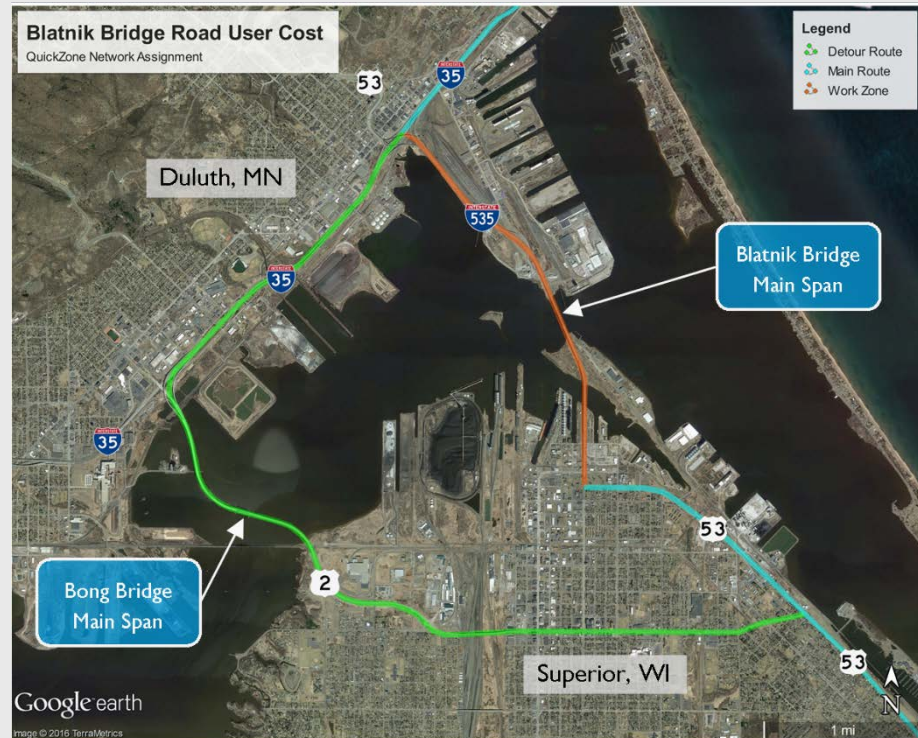
- Replacement options along the same alignment
- 12 different scenarios developed and evaluated
- Road user costs generated for each scenario
- Life cycle cost analysis performed and NPV generated
- Results of study presented in a final report
- Tool for MnDOT use to guide future actions
- Allows MnDOT to compare costs of different actions

Replacement Options



Road User Costs

- Model based on user costs provided by MnDOT
- Most recent available AADT used
- Assumed 0.25% growth rate per MnDOT
- QuickZone 2.0 program used for modeling



Replacement & Rehab Scenarios

Scenario	Replace Main Span	Replace Approaches	Rehabilitation Activity
1	Year 15	Year 15	NA
2	Year 15 Cable Stay	Year 25	NA
3	Year 15: Network Arch	Year 25	NA
4	Year 15: Cable Stay	Year 30	Year 15: Mill/Overlay Approaches
5	Year 15: Network Arch	Year 30	Year 15: Mill/Overlay Approaches
6	Year 15: Cable Stay	Year 40	Year 15: Re-deck Approaches
7	Year 15: Network Arch	Year 40	Year 15: Re-deck Approaches

Replacement & Rehab Scenarios (Cont)

Scenario	Replace Main Span	Replace Approaches	Rehabilitation Activity
8	Year 25	Year 25	NA
9	Year 25: Cable Stay	Year 40	Year 25: Re-deck Approaches
10	Year 25: Network Arch	Year 40	Year 25: Re-deck Approaches
11	Year 30	Year 30	Year 15: Mill/Overlay Entire Bridge and Truss Upgrades
12	Year 40	Year 40	Year 15: Re-deck Entire Bridge and Truss Upgrades

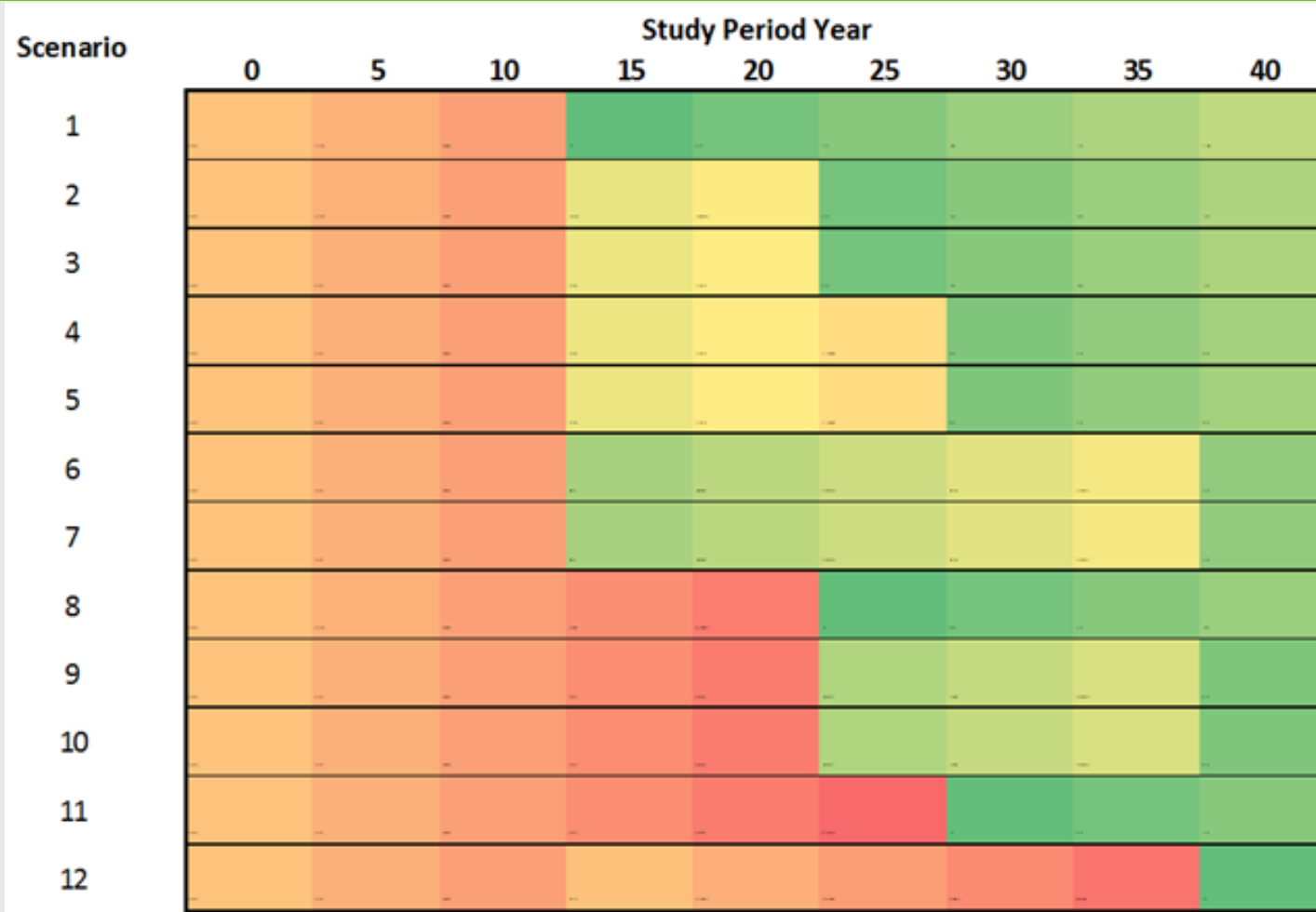
Replacement & Rehab Scenarios (Cont)

YEAR	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	
SCENARIO 1	MAINTENANCE & REHAB															COMPLETE REPLACEMENT (CABLE-STAYED)		MAINTENANCE & REHAB																										
SCENARIO 2	MAINTENANCE & REHAB															REPLACE MAIN SPAN (CABLE-STAYED)		MAINTENANCE & REHAB					REPLACE APPROACHES			MAINTENANCE & REHAB																		
SCENARIO 3	MAINTENANCE & REHAB															REPLACE MAIN SPAN (NETWORK ARCH)		MAINTENANCE & REHAB					REPLACE APPROACHES			MAINTENANCE & REHAB																		
SCENARIO 4	MAINTENANCE & REHAB															REPLACE MAIN SPAN (CS) M&O APPROACHES		MAINTENANCE & REHAB															REPLACE APPROACHES			MAINTENANCE & REHAB								
SCENARIO 5	MAINTENANCE & REHAB															REPLACE MAIN SPAN (NA) M&O APPROACHES		MAINTENANCE & REHAB															REPLACE APPROACHES			MAINTENANCE & REHAB								
SCENARIO 6	MAINTENANCE & REHAB															REPLACE MAIN SPAN (CS) REDECK APPROACHES		MAINTENANCE & REHAB																										REPLACE APPROACHES
SCENARIO 7	MAINTENANCE & REHAB															REPLACE MAIN SPAN (NA) REDECK APPROACHES		MAINTENANCE & REHAB																										REPLACE APPROACHES
SCENARIO 8	MAINTENANCE & REHAB																									COMPLETE REPLACEMENT (CABLE-STAYED)		MAINTENANCE & REHAB																
SCENARIO 9	MAINTENANCE & REHAB																									REPLACE MAIN SPAN (CS) REDECK APPROACHES		MAINTENANCE & REHAB															REPLACE APPROACHES	
SCENARIO 10	MAINTENANCE & REHAB																									REPLACE MAIN SPAN (NA) REDECK APPROACHES		MAINTENANCE & REHAB															REPLACE APPROACHES	
SCENARIO 11	MAINTENANCE & REHAB (TRUSS UPGRADES AND FULL BRIDGE MILL & OVERLAY IN YEAR 15)																														COMPLETE REPLACEMENT (CABLE-STAYED)		MAINTENANCE & REHAB											
SCENARIO 12	MAINTENANCE & REHAB (TRUSS UPGRADES AND FULL BRIDGE REDECKING IN YEAR 15)																																								COMPLETE REPLACEMENT (CABLE-STAYED)			

Scenario Cost Comparison

Scenario	Maintenance Costs (2016 \$000s)	Rehabilitation Costs (2016 \$000s)	Replacement Costs (2016 \$000s)	Road User Costs (2016 \$000s)	Salvage Value (2016 \$000s)	Total Cost Estimate (2016 \$000s)	Total Cost Estimate (NPV \$000s)
1	\$ 13,405	\$ 36,290	\$ 230,978	\$ 80,630	\$ (173,234)	\$ 188,070	\$ 193,071
2	\$ 17,875	\$ 61,940	\$ 222,766	\$ 123,502	\$ (179,470)	\$ 246,614	\$ 219,632
3	\$ 17,875	\$ 61,940	\$ 201,653	\$ 87,146	\$ (163,635)	\$ 204,979	\$ 182,724
4	\$ 21,595	\$ 65,730	\$ 222,766	\$ 125,422	\$ (185,667)	\$ 249,846	\$ 210,670
5	\$ 21,595	\$ 65,730	\$ 201,653	\$ 89,616	\$ (169,832)	\$ 208,762	\$ 174,192
6	\$ 28,185	\$ 125,630	\$ 222,766	\$ 130,069	\$ (198,062)	\$ 308,588	\$ 235,567
7	\$ 28,185	\$ 125,630	\$ 201,653	\$ 94,963	\$ (182,227)	\$ 268,204	\$ 199,630
8	\$ 23,315	\$ 73,840	\$ 230,978	\$ 87,073	\$ (196,332)	\$ 218,875	\$ 189,835
9	\$ 37,195	\$ 158,190	\$ 222,766	\$ 134,502	\$ (207,944)	\$ 344,709	\$ 243,601
10	\$ 37,195	\$ 158,190	\$ 201,653	\$ 97,762	\$ (189,998)	\$ 304,802	\$ 214,429
11	\$ 32,590	\$ 85,150	\$ 230,978	\$ 89,492	\$ (207,880)	\$ 230,330	\$ 182,875
12	\$ 44,340	\$ 168,720	\$ 230,978	\$ 95,860	\$ (230,978)	\$ 308,920	\$ 211,922

Risk Mitigation



Thank you!

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