



**November 14-16, 2017**  
DoubleTree by Hilton Seattle Airport - King County  
Contact: Derek Anderson - danderson@wsac.org

# EXHIBITOR SHOWCASE INFORMATION

## SHOWCASE DATES

**Wednesday, November 15**  
Showcase hours 8:00 a.m. - 5:00 p.m.

**Thursday, November 16**  
Showcase hours 8:00 a.m. - 5:00 p.m.

## BENEFITS

- Opportunity to select preferred exhibit date
- Your company name listed on showcase signage and in conference program
- 1 complimentary day registration that must be used on selected exhibit day, additional staff may register at the conference rate of \$250 for one day and \$450 for the full conference
- Registration includes admission to breakfast, lunch, breakout sessions, and after hours networking events
- Pre & post conference attendee list provided electronically
- Opportunity to network with County Leaders
- Buy up options available

## COSTS

Type	Fee
1-Day Business Exhibitor	\$750
2-Day Business Exhibitor	\$1,500
State Agency 1-Day Exhibitor	\$500
State Agency 2-Day Exhibitor	\$850



## Stretch Your Dollars...

**Looking to expand your network, increase leads and drive traffic to your booth?**  
**Take your branding beyond the booth by becoming a sponsor!**



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