

# Best Practices on the Corrugator Course

## February 3-6, 2014

*Tentative Course Schedule. Subject to Change.*

### Monday, February 3, 2014

1:00 PM  
Opening Comments and Training Objectives  
Meeting Norms and Safety  
Process Understanding  
Break and Sketch Exercise  
Process Understanding-Continued  
Singlefacers  
    Corrugating Rolls  
    Roll stands/Splicers

### Tuesday, February 4, 2014

AM  
Singlefacers-Continued  
    Corrugating Rolls  
    Rollstands/Splicers  
Sketch Review and Discussion  
Paper Properties and the Impact on the Corrugator  
Break  
Steam-  
    Rotary Joints/Siphon Pipes  
    PH/PC/ Hot Plates

PM

Steam –Continued  
    Measuring the Cost of Steam Leaks  
    Heat Transfer Characteristics  
    Steam Generating Best Practices  
Best Practices-The "Correct" Heat  
Class Review and Wrap Up

### Wednesday, February 5, 2014

AM  
Adhesive  
    Manufacture  
    Application  
Break  
Adhesive Exercise  
Glue Machine- Thin Film!  
    The Doublebacker  
    Mini Flute-Best Practices  
Corrugator Belt Best Practices  
Waste Control  
Break  
Waste Control-Continued

PM  
Dry End Equipment/Stackers/Order Change Procedures  
Equipment Check out Instruments  
Break  
Class Open Forum- Problem Solving Techniques– Common or Class Specific  
The Corrugator Excellence Best Practices  
Class Review and Wrap Up

### Thursday, February 6, 2014

AM  
Center Lining for Optimum performance (cont.)  
    Level/Alignment  
    Bonding Checks/Targets  
    Warp technology  
    Corrugator Automation  
Break  
Scheduling Best Practices  
Corrugator Excellence Review and Best Practices  
Noon Close