

***Technological Innovation of Inspection  
Equipment for Effective Border Control  
in Japan***

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## **1. Overview of Central Customs Laboratory (Regional Customs Laboratory ) and development of inspection equipment**

- (1) Overview of Central Customs Laboratory
- (2) Strategy for new challenges

## **2. Efforts made so far and requirements to be considered in developing inspection equipment**

- (1) Necessity, effectiveness and requirements
- (2) Non-Intrusive Inspection Equipment
- (3) Pursuit of reliability(false-proof identification) and wider application of established chemical analytical method

## **3. New challenges for the future**

- (1) Scope of technological innovation and inspection equipments under development
- (2) Establishing a human network as an infrastructure supporting research and development of inspection

# **1. Overview of Central Customs Laboratory and development of inspection equipment**

## **(1) Overview of Central Customs Laboratory**

### **- Trade promotion and improvement of ability of detecting illicitness -**

**i) Standardizing Customs analysis methods (development of new methods, review/update of existing methods) and providing technical guidance to local Customs laboratories.**

**ii) Supporting local Customs to ensure proper Customs clearance by providing chemical analysis services requiring advanced technology**

### **iii) Activities as Regional Customs Laboratory (RCL)**

- (1) Information exchange and sharing about analysis methods and good practices.**
- (2) Support to establish laboratories and human resource development.**

**iv) Research and development of inspection equipment**

## **(2) Strategy for new challenges**

### **Pursuing the contradicting two goals of trade facilitation and securing international trade supply chains**

#### **i) Research and development of inspection equipment for promoting trade facilitation**

(WCO has been intensifying its activities such as improving security programs.)

#### **ii) Development of inspection equipment from the viewpoint of security measures**

The promotion of using technologies in the development of inspection equipment in Japan Customs

→ Topics 2. and 3.

## **2. Efforts made so far and requirements to be considered in developing inspection equipment**

### **(1) Necessity, effectiveness and requirements**

**① Two pillars supporting expansion of trade and effective border control**

**i) Use of inspection equipment with high technology enabling non-intrusive inspection**

**ii) Activity of information gathering and analysis, precise risk assessment and effective targeting to be enhanced by partnerships and close communication with the private sector**

## **2. Efforts made so far and requirements to be considered in developing inspection equipment**

### **(1) Necessity, effectiveness and requirements**

#### **② Efforts focusing on the prevention of smuggling illicit drugs**

##### **A. Recently facing challenges**

- i) Small-scale cases using packages divided in a small amount
- ii) Diversification of concealing techniques (concealed in a solution, a liquid form of methamphetamine, concealed in consumer goods)
- iii) Wider scope of contraband drugs (“designer drugs”)

##### **B. Requirements**

- i) Non-intrusiveness, no needs for physical examination of cargo
- ii) Reliability, false-proof detections
- iii) Safe and quick response, easy handling
- iv) Sturdy and durable, portable

#### **③ Efforts to strengthen security measures and challenges**

Pressing needs for non-intrusive/contact, reliable and highly safe equipments

## **(2) Non-Intrusive Inspection Equipment**

**i) X-ray inspection system in Japan Customs**

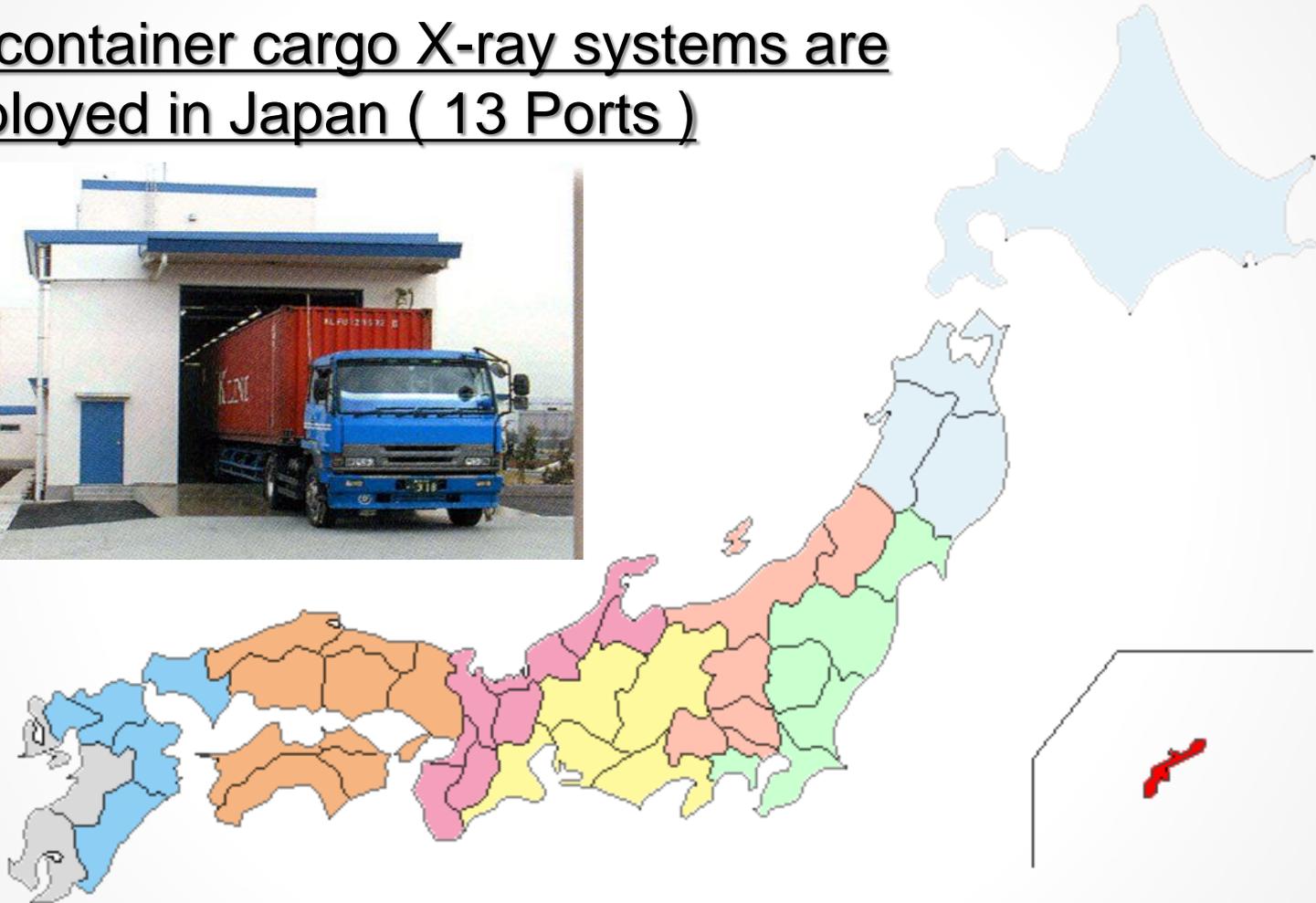
**ii) Portable Raman Spectrometer**

## (2)(A) X-ray inspection system in Japan Customs

Type	Target	X-ray energy
Container cargo x-ray	Container, large cargo	5 & 9 MeV
Middling cargo x-ray	Cargo and Baggage	80-300 keV
Low potential difference x-ray	Mail (envelope and parcel)	15- 75 keV
Backscatter x-ray	Container, large Cargo	225 keV

## (2)(A-1) Deployment of container cargo X-ray systems

16 container cargo X-ray systems are deployed in Japan ( 13 Ports )



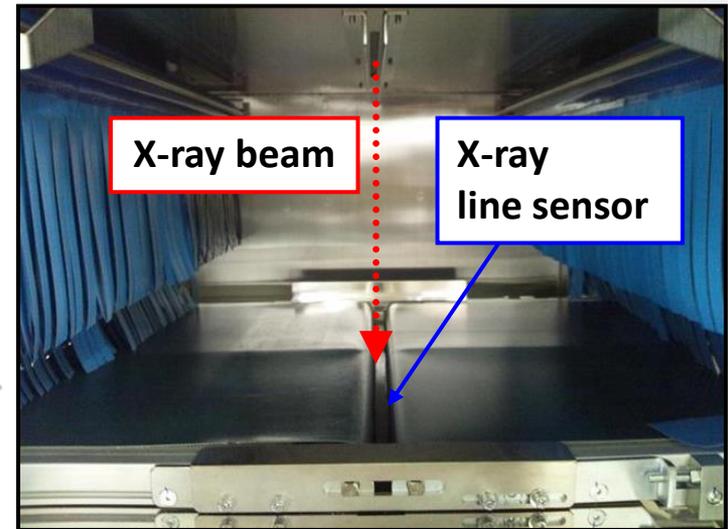
## (2)(A-2) Low potential difference X-ray inspection system

### (a) Outline

- Japan Customs and a private sector company jointly developed the low potential difference x-ray inspection system in 2011 because potential difference of then existing x-ray inspection system (80-300 keV) was too strong for mail inspection.
- The system equipped with a lower potential difference variable x-ray generator (15 – 75 kV) and a specially developed x-ray line sensor for detection of low-power X-ray.

### Specification

- Anode voltage: 15 – 75 kV
- Tunnel Size: 450 mm (W) x 210 mm (H)
- Resolution: up to 0.05 mm (44 AWG)
- Image presentation: B/W



# (2)(A-2) Low potential difference x-ray mail inspection system

## (b) X-ray images of marker pen sets (Demo samples in which drug is concealed)

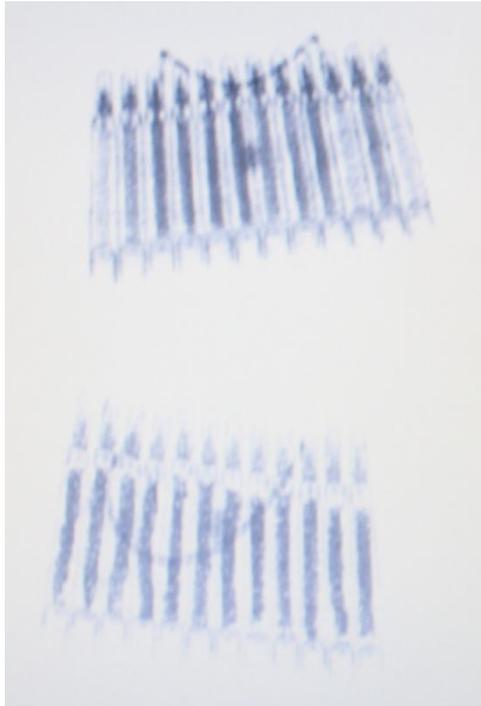
Usual condition



A drug concealed



Visible image



X-ray image

- X-ray tube with potential differences of 180 kV -



X-ray image

- X-ray tube with potential differences of 75 kV -

## **(2)(B) Narcotics inspection system using Raman Spectroscopy**

### **Portable Raman Spectrometers**

- It is applicable for detecting and identifying powder, tablet or liquid types of narcotics in packages or bottles without opening them.
- By pointing laser beam on substance, Raman scattering unique to the substance is emitted, enabling to identify the substance.
- Measurement time : several minutes from several seconds
- About 100 reference spectra (drug standard data) registered (as of 2015)

### **(3) Pursuit of reliability(false-proof identification) and wider application of established chemical analytical method**

#### **(A) Mass Spectrometry**

On-site mass spectrometer for cargo screening to detect contraband residue with high reliability

#### **(B) Utilization of Infrared Spectroscopy**

Portable FT-IR

(Portable Fourier Transform Infrared Spectrometer)

## **(3)(B) Utilization of Infrared Spectroscopy**

### **Portable FT-IR**

#### **(Portable Fourier Transform Infrared Spectrometer)**

- It measures infrared red (IR) spectra by irradiating infrared light to such samples as in a powder or tablet forms. IR spectra show characteristic absorption patterns depending on chemical structures of substances and it enables to identify unknown samples.
- Expandable database (reference spectra of new drugs can be added)
- 917 reference spectra (drug standard data) registered (as of 2015)

### **3. New challenges for the future**

#### **(1) Scope of technological innovation and inspection equipments under development**

**i) Pursuit of non-intrusiveness and safety, expanding the range of technologies to be considered as counter measures against diversified concealing method in such as cargoes and human body**

#### **ii) Improvement of existing inspection equipment**

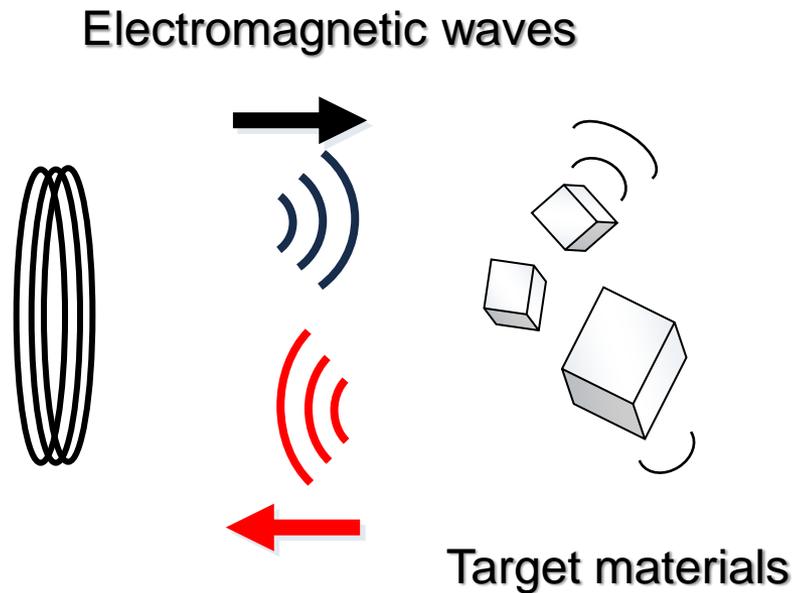
(A) Improvement of X-ray systems and their image analysis technology

(B) Increase the number of standard data of library in existing equipment

#### **(2) Establishing a network as an infrastructure supporting research and development of inspection equipment**

# (1) Scope of technological innovations

- Radio waves
- Millimeter waves
- Terahertz waves



### 3. New challenges for the future

(2) Establishing a human network as an infrastructure supporting research and development of inspection equipment

#### **i) Cooperation with academics, seeking their expertise and researching capacity**

- Development of new equipment in cooperation with universities
- Pre- and post-evaluation meetings by persons with relevant knowledge and experience, such as professors (once a year)

#### **ii) To establish a developmental network of tripartite groups enforcement agencies, businesses and academics**

##### **Objects:**

Exchanging information about medium- and long-term direction of technological development of inspection equipment

##### **Participants :**

Persons with relevant knowledge and experience, manufacturers of equipment, etc.